

Prolink Release Notes

August 5, 2026

QC-CALC Real-Time	1
QC-CALC Monitor	2
QC-CALC SPC	2
QC-Gage	3
QC-PLC.....	3
SPC Office Pro	3
QC-Mobile	4
QC-Collect	5
EDL	6
QC-Alert	6
PLS.....	6
DCS	7
Landing Page.....	7

QC-CALC Real-Time

1. Problems Resolved in 5.1.16

The following issues are resolved in 5.1.16.

- **Admin Tools** - Improved **Copy Connection** to make it follow the same rules as similar settings. (311140)
- **General** - Improved picture loading to better handle invalid pictures. (311143)
- **Filtering** - Improved the **Characteristic Filter** screen to display the full characteristic labels. (312597)
- **Admin Tools** - Improved validation of **Settings Group** names to prevent invalid filename characters. (312601)
- **Exporting** - Fixed the InfinityQS export functionality to handle multi-source files. (313997)
- **Data Collection** - Corrected the **Remeasure** operation, so notes included with the new communication file are collected and updated. (328599)
- **Licensing** - Improved reliability of licensing devices with incomplete hardware identification. (381317)

- **Filtering** - Improved numeric trace field filtering to maintain the correct decimal precision. (381824)
- **Exporting** - Updated ODBC export error handling, so incorrect error messages are no longer shown. (382243)
- **Filtering** - Preserved active Record Filter results when canceling an Ask filter prompt. (385357)

2. Known Problems and Workarounds

Item 1

RTS Service is not set to "Automatic" after installing QC-Collect if QC-CALC RT was previously installed. (385223)

WORKAROUND: Open the Windows Service as an Administrator and manually change the Startup Type from "Manual" to "Automatic".

QC-CALC Monitor

1. Problems Resolved in 5.1.16

The following issues are resolved in 5.1.16.

- **Admin Tools** - Improved validation of **Settings Group** names to prevent invalid filename characters. (312601)
- **Licensing** - Improved reliability of licensing devices with incomplete hardware identification. (381317)

QC-CALC SPC

1. Problems Resolved in 5.1.16

The following issues are resolved in 5.1.16.

- **Data View** - Fixed editing measured values, so values beyond the characteristic resolution are retained correctly. (311135)
- **Data View** - Improved validation so values at the specification limit are not shown as failing. (311147)
- **Analysis** - Improved chart interactions when selecting data points. (312598)
- **Triggers and Live Data** - Restored **Centerline Exception** trend detection when using dynamic record-range filters in QC-Mobile **Live Data** and QC-CALC SPC **Triggers**. (325139)
- **Exporting** - Fixed export jobs so "yyyy-MM-dd" date formatting works correctly with non-default Windows regional settings. (361745)
- **Reporting** - Corrected **Raw Data** reports, so missing data is not displayed with nominal values. (377418)
- **Licensing** - Improved reliability of licensing devices with incomplete hardware identification. (381317)

- **Analysis** - Fixed the **Statistics** and **Properties** of the **Vertical Floating Bar** chart to report the correct values when using a QCQ file. (382267)
- **Analysis** - Refreshed stacked Analysis chart behavior, so **Data Details** shows only the current selection. (382567)
- **Analysis** - Stopped an error that could happen while moving the mouse over Analysis charts. (382973)
- **Admin Tools** - Corrected labels in the **Tools > Administrator > Group Permission > Privileges > User Privileges** so **User Groups** are referenced instead of **Settings Groups**. (384391)
- **Exporting** - Fixed the **Raw Data** export for non-US date formats. (385247)

QC-Gage

1. Problems Resolved in 5.1.16

The following issues are resolved in 5.1.16.

- **Admin Tools** - Improved **Copy Connection** to make it follow the same rules as similar settings. (311140)
- Improved the **Button Edit** screen layout and fixed spec plan path validation. (311148)
- Improved the read-only AQL table setup, so users do not need to click a separate blue link to add tables. (311156)
- **Admin Tools** - Improved validation of **Settings Group** names to prevent invalid filename characters. (312601)
- The drag/drop functionality for creating new buttons was restored. (313503)
- **Licensing** - Improved reliability of licensing devices with incomplete hardware identification. (381317)
- Fixed one last area that was not displaying correctly in Japanese. (382827)

QC-PLC

1. Problems Resolved in 5.1.16

The following issues are resolved in 5.1.16.

- **Licensing** - Improved reliability of licensing for devices with incomplete hardware identification. (381317)
- Fixed an issue with the application update process. (383255)

SPC Office Pro

1. Problems Resolved in 5.1.16

The following issues are resolved in 5.1.16.

- **Licensing** - Improved reliability of licensing devices with incomplete hardware identification. (381317)

QC-Mobile

1. New Features in 5.1.16

QC-Mobile Modernization Round 2

Continues the QC-Mobile modernization by making further improvements to Dashboards, Full Views, Live Data, Snapshots, Overview, and System Status areas.

Startup Wizard Added

A new Startup Wizard will be triggered for all new installations of QC-Mobile/QC-Collect. The new Startup Wizard can also create a new database if needed.

2. Problems Resolved in 5.1.16

The following issues are resolved in 5.1.16.

- **Live Data** - Improved reliability when refreshing favorites on the **Live Data** screen. (308498)
- **Live Data** - Improved the **Live Data** chart plotting behavior. (311141)
- Improved the accuracy of the user seat count displayed for QC-Collect licenses. (374338)
- **Overview** - Improved **Live Gauge** reliability when using filtered data groups. (376527)
- **Overview** - Improved the reliability of the **Part Frequency** card when displaying trace data. (377519)
- **Overview** - Corrected the **Resource Status** card, so a **Triggered Action** recurrence reflects the configured interval. (377597)
- **Live Data** - Updated the statistics shown for **True Position** plots. (378352)
- **Live Data** - Fixed Live Data status coloring for non-toleranced charts. (378588)
- **Full View** - Prevented repeated **Acknowledge** clicks in a **Full View** from causing errors. (380041)
- **Snapshots** - Updated the **Graphical View > Statistics** panel to use the expected display precision. (381741)
- Improved consistency when displaying numeric trace field values. (381759)
- **Full View** - Updated the **Full View > Show in Live Data** links to honor the default **Record Limit** instead of showing all records. (382058)
- **Stat Summary** - Prevented the **Stat Summary** screen from regenerating automatically when the **Display Option** is changed. (382061)
- **Overview** - Ask Filters are now excluded from cycling filters when using **Live Tiles** to stop errors. (382283)

- **Overview** - Improved **Live Gauges** card resizing so gauges remain accessible after screen size changes. (382298)
- **Overview** - Ask Filters are now excluded from global filters when using **Critical Characteristics** cards to stop errors. (382302)
- **Overview** - Fixed **Live Tile** transitions when Windows animation effects are disabled. (382815)
- IC users can no longer open the **App Settings** area, preventing navigation issues after logging in via a QR code. (383614)
- **Overview** - Improved the **Overview** screen resizing experience for widgets. (383630)
- **Overview** - Corrected intermittent left alignment issues on the **Overview** screen. (383742)
- **Overview** - Restored the **Save** button on the **Overview** screen. (383877)
- **Live Data** - Restored historical control limit lines in **Live Data** control charts, making the charts reflect the limits that were in effect for earlier data. (384075)
- Resolved an issue where valid local SQL Server users could be prevented from opening QC-Mobile. (384515)
- **Live Data** - Restored cycling filters in **Live Data > Summary by Characteristic** and **Summary by Record** views. (384763)

3. Known Problems and Workarounds

Item 1

IC QR code navigation loses breadcrumbs after drilling down from Dashboards. (383878)

WORKAROUND: Rescan the QR code to return to the initial Stat Summary page.

QC-Collect

1. New Features in 5.1.16

QC-Collect Resources

Adds a resource management foundation for QC-Collect, so spec plans can store, reuse, and display linked pictures and external documents.

QC-Collect Enhancements

Improves the QC-Collect spec plan and collection experience with validation, navigation, layout, and keyboard workflow refinements.

Startup Wizard Added

A new Startup Wizard will be triggered for all new installations of QC-Mobile/QC-Collect. The new Startup wizard can also create a new database if needed.

2. Problems Resolved in 5.1.16

The following issues are resolved in 5.1.16.

- Fixed OOS indicator visibility so out-of-spec collection cells remain clearly marked after focus moves away. (375952)
- Updated format of numeric collection cell formatting so leading zeros are trimmed consistently. (375990)
- Prevented the **Trace Field List Manager** from showing lists for the wrong trace field type. (382291)
- Improved collection mode indicators so users can tell which entry and layout modes are selected. (382532)

3. Known Problems and Workarounds

Item 1

QC-CALC Real-Time as a Service is not set to "Automatic" after installing QC-Collect if QC-CALC Real-Time was previously installed. (385223)

WORKAROUND: Open the Windows Service as an Administrator and manually change the Startup Type from "Manual" to "Automatic"

Item 2

QC-Collect dropdown is not showing for the source list input. (384996)

WORKAROUND: Contact Customer Success for a query to update a compatibility setting in the database.

EDL

1. Problems Resolved in 5.1.16

- This release contains important maintenance updates.

QC-Alert

1. Problems Resolved in 5.1.16

- This release contains important maintenance updates.

PLS

1. Problems Resolved in 5.1.16

- This release contains important maintenance updates.

2. Known Problems and Workarounds

Item 1

PLS updater issues. (383482)

WORKAROUND: Download the full installer for the latest revision.

DCS

1. Problem Resolved in 5.1.16

The following issue is resolved in 5.1.16.

- Fixed a failure that prevented the DCS Settings application from launching. (382893)

Landing Page

1. Problems Resolved in 5.1.16

The following issues are resolved in 5.1.16.

- Corrected the expiration message shown when deactivating a license. (383261)
- Improved the startup operation so only the database connection needs to be entered. (384591)